

AMENDMENT NO. 1 DECEMBER 2016
TO
IS 12417 : 1988 SPECIFICATION FOR SUCTION
APPARATUS,
PEDAL OPERATED

(Page 1, clause **3.4**, line 3) — Substitute “IS 3624 : 1987 ‘Pressure and vacuum gauges (*second revision*)’ for ‘IS 3624 : 1979*’.”

(Page 1, footnote *) — Delete.

(Page 2, clause **3.8.1**, sentence 3) — Substitute the following for the existing sentence:

“It shall conform to Type A of IS 5680 : 1969 ‘Rubber tubing for medical use’.”

(Page 2, footnote *) — Delete.

(Page 2, clause **5.2**) — Substitute the following for the existing clause:

“**5.2** The components made from brass shall be plated chromium over nickel in accordance with Service Condition 2 of IS 1068 : 1993 ‘Electroplated coatings of nickel plus chromium and copper plus nickel plus chromium — Specification (*third revision*)’.”

(Page 2, clause **5.3**) — Substitute the following for the existing clause:

“**5.3** The components made from mild steel or cast iron shall be either plated chromium over nickel in accordance with Service Condition 2 of IS 1068 : 1993 ‘Electroplated coatings of nickel plus chromium and copper plus nickel plus chromium — Specification (*third revision*)’ or shall be painted in accordance with the procedure given in **5.3.1** to **5.3.3**.”

(Page 2, clause **5.3.2**) — Substitute the following for the existing:

“**5.3.2** After pickling, all components shall be given phosphate treatment in accordance with IS 3618: 1966 ‘Phosphate treatment of iron and steel for protection against corrosion’ followed by a coating of suitable primer conforming to IS 2074 : 1992 ‘Ready mixed paint, air drying, red oxide, zinc chrome priming — Specification (*second revision*)’, for air drying process and IS 2075 : 2005 ‘Ready mixed paint, stoving, red oxide, zinc chrome priming —

Amendment No. 1 to IS 12417 : 1988

Specification (*second revision*)’ for stove process. Filler shall be applied to all surfaces requiring filling.”

[*Page 2, clause 5.3.3 b*)]— Substitute the following for the existing clause:

“b) Finish coat with synthetic stoving enamel shall conform to IS 150 : 1950 ‘Specification for ready mixed paint, brushing, finishing, stoving, for enamel, colour as required’.”

(*Page 2, All footnotes*) — Delete.